



Installation

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General guide of pipe drawing (TDM+)

■ Pipe limitation – 4.4/6.6/9 kW 1 fan outdoor unit

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	Cate	gory	Length	Remark
	Total		5m ≤ length ≤75m	Liquid only
	ODU to IDU*		30m → * 50m(9kW only)	←→
H1 ODU is lower then IDU First Y-joint First Y-joint	First Y-joint to the farthest IDU		20m	←→
	EEV kit to the farthest IDU		20m	←→
		H1 ODU-IDU	15m	
	Level difference	H2 ODU-IDU	20m	
		H3 IDU-IDU	7.5m	

X Check installation manuals to find more information

※ If ODU to IDU* distance is above 30m, below things are required.

- Liquid pipe : $3/8" \rightarrow \frac{1}{4}"$

(Additional refrigerant should be calculated by liquid pipe size)

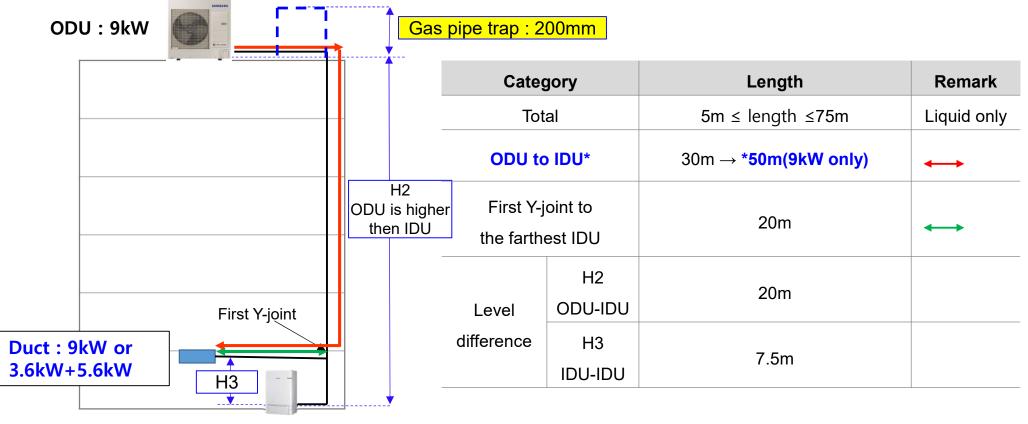
- Gas pipe should have trap at least 200mm before vertical line.

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Pipe Installation exception condition in TDM+ (9kW)

■ Pipe installation exception condition : ODU to IDU distance 30m → 50m

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- Gas pipe(A2W+A2A) should have trap at least 200mm before vertical line.
- Need to change liquid pipe from 3/8" to $\frac{1}{4}$ "
- *** This installation exception condition applies only to Spain climate conditions.**

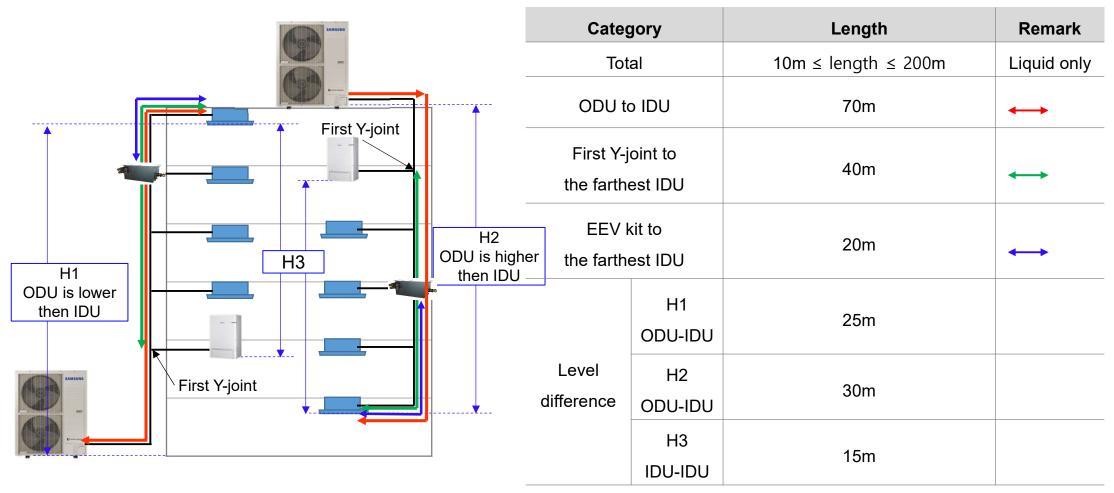


Hydro unit : 9kW

General guide of pipe drawing (TDM+)

■ Pipe limitation – 12/16 kW 2 fan outdoor unit

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Pipe Installation exception condition in TDM+ (9kW)

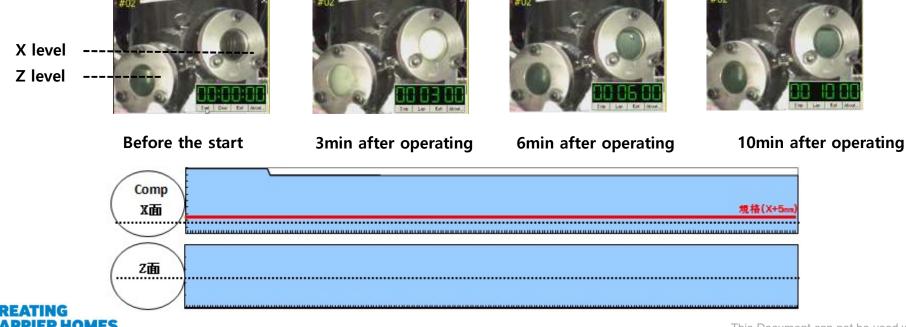
Pipe installation exception condition : ODU to IDU distance $30m \rightarrow 50m$

- Oil level test result : Complies with oil level specification in all test conditions

Case) Max. refrigerant	Capacity	Amount of Refrigerant	Note	
Outdoor unit	9.0 kW	2.40 kg	Basic charge	
Duct - 1	3.6 kW	0.26 kg]
Duct - 2	5.6 kW	0.35 kg]
Total pipe length	75m	1.30 kg	65m* x 20g/m	*
Total		4.31 kg		

Basic charge up to 10m

Ex) Oil level test result picture



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